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left: pan, scroll: zoom, right: rotate, c: connections image (.png) Roland mill (.rml) PCB outline (1/32)



```
input
file: fts_mini_cut.png
dpi: 999.998
size:
1895 x 665 px
48.133 x 16.891 mm
1.895 x 0.665 in
invert image
output
machine SRM-20 ▼
speed (mm/s): 4
x0 (mm): 0
y0 (mm): 0
z0 (mm): 0
move to xyz0
zjog (mm): 2
move to xy0 zjog
xhome (mm):
yhome (mm):
zhome (mm):
move to xyzhome and stop
process
calculate
           save
                  send
send command:
server:
 127.0.0.1:12345
direction:
 conventional O climb •
cut depth (mm):
 0.6
stock thickness (mm):
 1.7
tool diameter (mm):
number of offsets (-1 to fill):
offset overlap (%):
path error (pixels):
 1.1
image threshold (0-1):
sort path:
sort merge diameter multiple:
 1.5
sort order weight:
 < 0: boundaries last
 = 0: min distance
 > 0: boundaries first
 -1
```

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sort sequence weight: < 0: exterior last = 0: min distance

> 0: exterior first

-1